

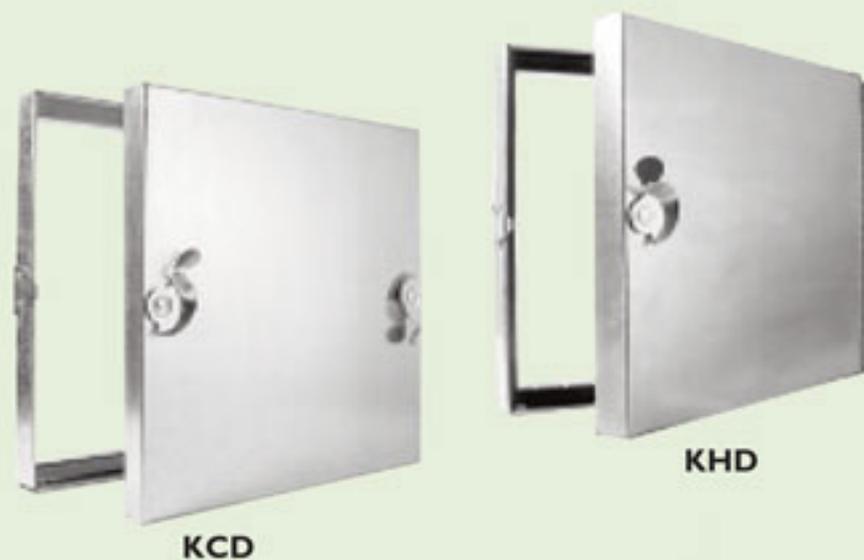
Specialty Items

Duct Doors

Duct doors can be furnished with hinges and cam latch (KHD), or removable with double cam latches (KCD). Frames are easily attached to duct with notched knockover tabs.

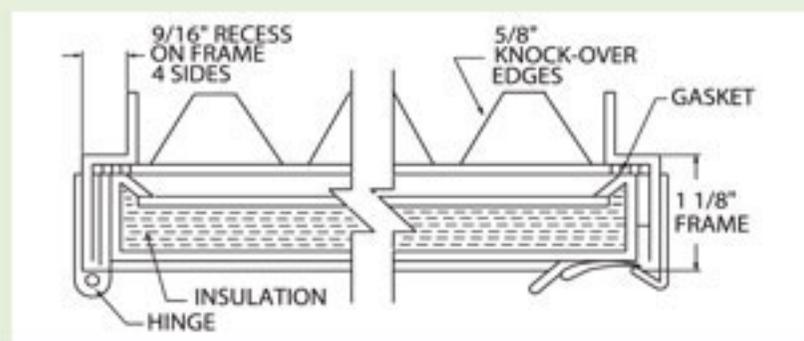
Specifications

- Access doors shall be type KCD or KHD
- On sizes 12 x 12 and smaller, door shall be 24 gauge galvanized steel. On sizes 14 x 14 and larger, door shall be 22 gauge galvanized steel.
 - Frames shall be 22 gauge galvanized steel.
 - Hinge shall be aluminum, continuous piano. Or, omit hinge and supply with double cam latches.
 - Door shall be filled with 2" thick fiberglass insulation compressed into 1". R factor = 7.7
 - Gasketing between door and frame shall be 1/2" thick by 1/8" wide closed cell neoprene gasketing.
 - Cam latches shall be zinc plated steel, self-tightening and hand operated.
 - Back of frame shall have 5/8" notched knock-over edges.



Standard Sizes

Door Size (H x W)	Actual Door Measurements	Duct Opening	Cams		Shipping Wt. (lbs.)
			KHD	KCD	
6 x 6	5 1/2 x 5 1/2	4 3/4 x 4 3/4	1	2	1.1
8 x 8	7 1/2 x 7 1/2	6 3/4 x 6 3/4	1	2	1.8
10 x 10	9 1/2 x 9 1/2	8 3/4 x 8 3/4	1	2	2.4
12 x 12	11 1/2 x 11 1/2	10 3/4 x 10 3/4	1	2	3.2
14 x 14	13 1/2 x 13 1/2	12 3/4 x 12 3/4	2	4	4.9
16 x 16	15 1/2 x 15 1/2	14 3/4 x 14 3/4	2	4	5.5
18 x 18	17 1/2 x 17 1/2	16 3/4 x 16 3/4	2	4	6.6
24 x 24	23 1/2 x 23 1/2	22 3/4 x 22 3/4	2	4	11.0

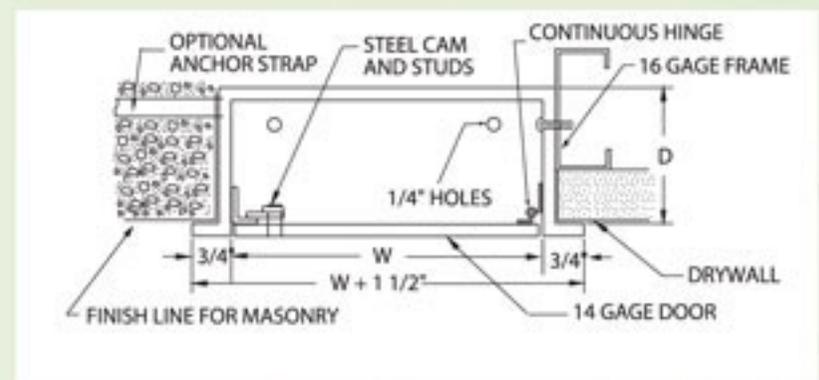


Valve Boxes

Valve boxes can have louvers, peepholes, or glass panels. Boxes can be drilled or punched for pipes or conduits of all sizes.

Specifications

- Access doors shall be type KSMB or KRVB
- Box shall be 16 gauge steel. Door is 14 gauge steel.
 - Holes 1/4" diameter shall be provided for anchoring to wall.
 - Trim shall be 3/4" arc-welded and ground smooth.
 - KRVB: Hinge shall be concealed continuous piano hinge. KSMB: Hinge shall be exposed continuous piano hinge.
 - Locks shall be flush screwdriver operated with stainless steel cam and stud or cylinder lock with dust shutter.
 - Finish shall be prime coat of rust inhibitive electrostatic powder, baked grey enamel.
 - KSMB and KRVB are only manufactured to custom specifications.



Special sizes and modifications available on request.

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